

A Practical Synthesis of (*S*)-2-Cyclohexyl-2-phenylglycolic Acid via Organocatalytic Asymmetric Construction of a Tetrasubstituted Carbon Center

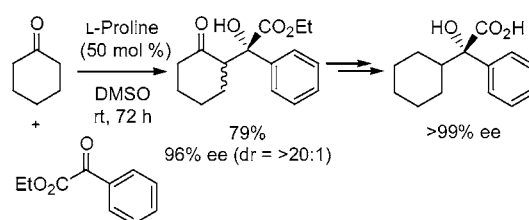
Osamu Tokuda,^{†,‡} Taichi Kano,[†] Wei-Guo Gao,[‡] Tetsuya Ikemoto,[‡] and
Keiji Maruoka^{*,†}

Department of Chemistry, Graduate School of Science, Kyoto University,
Sakyo, Kyoto 606-8502, Japan, and Fine Chemical Research Laboratory,
Sumitomo Chemical Co., Ltd., 1-21, Utajima 3-chome, Nishiyodogawa-ku,
Osaka 555-0021, Japan

maruoka@kuchem.kyoto-u.ac.jp

Received September 8, 2005

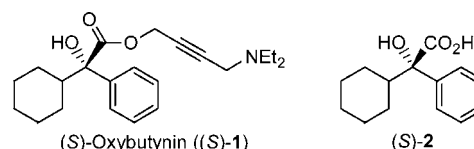
ABSTRACT



A concise and enantioselective synthesis of (*S*)-2-cyclohexyl-2-phenylglycolic acid as a key intermediate for (*S*)-oxybutynin is reported. The crucial asymmetric tetrasubstituted carbon center was constructed with excellent stereoselectivity through the proline-catalyzed direct asymmetric aldol reaction between cyclohexanone and ethyl phenylglyoxylate under mild conditions.

Racemic oxybutynin (ditropan) is a widely prescribed muscarinic receptor antagonist for the treatment of urinary frequency, urgency, and urge incontinence, but it causes side effects such as dry mouth, tachycardia, and mydriasis.¹ Since preliminary biological results suggested that (*S*)-oxybutynin (*S*)-**1** exhibits an improved therapeutic profile compared to the racemate, several groups have reported the asymmetric synthesis of (*S*)-2-cyclohexyl-2-phenylglycolic acid (*S*)-**2** as a key intermediate for the preparation of (*S*)-oxybutynin.^{2,3} Some of these previous methods, however, require stoichio-

metric amounts of the chiral auxiliary, toxic reagents, or low-temperature reaction conditions. In this context, it would be a significant improvement to develop an alternative synthesis of (*S*)-**2** using an organocatalyst with the environmental advantages of mild and metal-free conditions in addition to the operational simplicity. Herein, we report a practical synthetic route to (*S*)-2-cyclohexyl-2-phenylglycolic acid (*S*)-**2** via a direct asymmetric aldol reaction catalyzed by L-proline.



Our retrosynthetic analysis of (*S*)-**2** leads to the β -hydroxy-ketone **3** having a tetrasubstituted carbon center, which could

[†] Kyoto University.

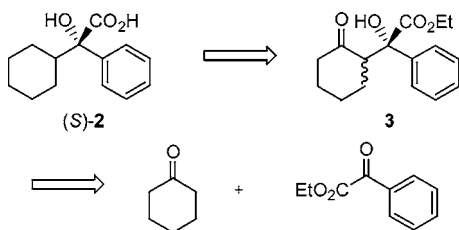
[‡] Sumitomo Chemical Co., Ltd.

(1) Thompson, I. M.; Lauvetz, R. *Urology* **1976**, *8*, 452.

(2) (a) Senanayake, C. H.; Fang, Q. K.; Grover, P.; Bakale, R. P.; Vandebossche, C. P.; Wald, S. A. *Tetrahedron Lett.* **1999**, *40*, 819. (b) Grover, P. T.; Bhongle, N. N.; Wald, S. A.; Senanayake, C. H. *J. Org. Chem.* **2000**, *65*, 6283. (c) Bakale, R. P.; Lopez, J. L.; McConville, F. X.; Vandebossche, C. P.; Senanayake, C. H. U.S. Patent 6140529.

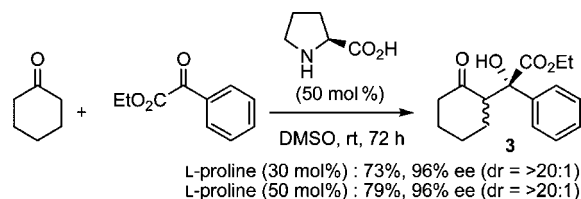
be constructed by organocatalytic direct asymmetric aldol reaction between cyclohexanone and phenylglyoxylate (Scheme 1).

Scheme 1. Retrosynthetic Analysis of (*S*)-2



To the best of our knowledge, however, such asymmetric transformation is unprecedented despite a number of recent reports on the development of the proline-catalyzed direct asymmetric aldol reactions based on pioneering works by Wiechert^{4a} and Hajos^{4b} in the early 1970s and by List and Barbas in 2000.^{4c–m,5} Accordingly, we first focused on the development of the proline-catalyzed direct asymmetric aldol reaction between cyclohexanone and ethyl phenylglyoxylate. Gratifyingly, in preliminary studies on reaction conditions, we found that the reaction with a catalytic amount of L-proline (30 mol %) in DMSO at room temperature gave the desired aldol adduct **3** in good yield (73%) with excellent diastereo- and enantioselectivity (dr = >20:1, 96% ee). Furthermore, using 50 mol % of L-proline, the yield of **3** was improved to 79% without loss of stereoselectivity (Scheme 2).

Scheme 2. Proline-Catalyzed Aldol Reaction for the Construction of a Tetrasubstituted Carbon Center



Similar proline-catalyzed direct asymmetric aldol reactions between cyclohexanone and phenylglyoxylate derivatives are also investigated as shown in Table 1. Use of methyl phenylglyoxylate showed excellent diastereo- and enantioselectivity (entry 1). Ethyl phenylglyoxylates possessing electron-withdrawing groups at the para position were also suitable substrates for the present reaction (entries 2 and 3). In addition, a substrate with an electron-donating substituent on the aromatic ring exhibited a virtually complete stereoselectivity at the expense of chemical yield (entry 4).

(3) (a) Masumoto, S.; Suzuki, M.; Kanai, M.; Shibasaki, M. *Tetrahedron Lett.* **2002**, 43, 8647. (b) Gupta, P.; Fernandes, R. A.; Kumar, P. *Tetrahedron Lett.* **2003**, 44, 4231. (c) Masumoto, S.; Suzuki, M.; Kanai, M.; Shibasaki, M. *Tetrahedron* **2004**, 60, 10497.

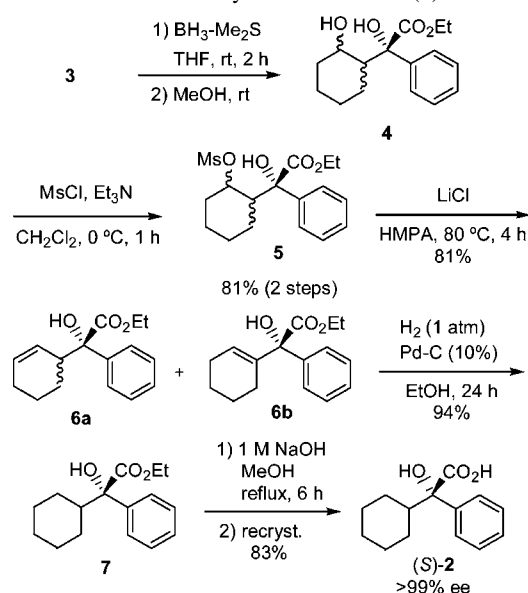
Table 1. Proline-Catalyzed Asymmetric Aldol Reaction between Cyclohexanone and Phenylglyoxylate Derivatives^a

entry	R ¹	R ²	yield ^b (%)	dr ^c	% ee ^d
1	Me	H	89	>20/1	98
2	Et	CF ₃	>99	>20/1	97
3	Et	Cl	95	>20/1	96
4	Et	Me	45	>20/1	>99

^a The reaction of phenylglyoxylate (0.25 mmol) with cyclohexanone (0.25 mL, 2.4 mmol) in DMSO (0.25 mL) was carried out in the presence of 30 mol % of L-proline at room temperature. ^b Isolated yield after silica gel chromatography. ^c Determined by ¹H NMR. ^d The ee of major isomer was determined by HPLC on a Chiralpak AD-H column with hexane/2-propanol (90/10).

With this information in hand, we studied the conversion of aldol product **3** to (*S*)-2-cyclohexyl-2-phenylglycolic acid (*S*)-2 (Scheme 3). First, attempted reduction of the ketone carbonyl group of **3** to methylene under Wolff–Kishner conditions was unsuccessful. In addition, reduction of **3** with NaBH₄ to the diol **4** gave the undesired enone resulting from the β-hydroxy elimination. On the other hand, the treatment of **3** with BH₃–Me₂S in THF at room temperature and subsequent addition of methanol gave **4** cleanly, which was reacted with methanesulfonyl chloride and triethylamine at room temperature to furnish the mesylate **5** in 81% yield from **3**. Unfortunately, however, the reduction of **5** with Ph₃SiH under radical condition gave a complex mixture. We then turned our attention to induce the olefin formation by the elimination of methanesulfonic acid from **5**. Unexpectedly, the elimination of methanesulfonic acid using DBU or

Scheme 3. Synthesis Route of (*S*)-2



KOt-Bu resulted in formation of a mixture of **6a** and **6b** accompanied by large amounts of unknown byproducts. In contrast, substitution of the methanesulfonyloxy group in **5** with NaI or LiBr with concomitant elimination afforded **6a** and **6b** in moderate yields (44–54%). Furthermore, the elimination reaction using LiCl in HMPA proceeded smoothly

- (4) (a) Eder, U.; Sauer, G.; Wiechert, R. *Angew. Chem., Int. Ed. Engl.* **1971**, *10*, 496. (b) Hajos, Z. G.; Parrish, D. R. *J. Org. Chem.* **1974**, *39*, 1615. (c) List, B.; Lerner, R. A.; Barbas, C. F., III. *J. Am. Chem. Soc.* **2000**, *122*, 2395. (d) Notz, W.; List, B. *J. Am. Chem. Soc.* **2000**, *122*, 7386. (e) List, B.; Pojarliev, P.; Castello, C. *Org. Lett.* **2001**, *3*, 573. (f) Sakthivel, K.; Notz, W.; Bui, T.; Barbas, C. F., III. *J. Am. Chem. Soc.* **2001**, *123*, 5260. (g) Pidathala, C.; Hoang, L.; Vignola, N.; List, B. *Angew. Chem., Int. Ed.* **2003**, *42*, 2785. For reviews, see: (h) List, B. *Synlett* **2001**, 1675. (i) List, B. *Tetrahedron* **2002**, *58*, 5573. (j) List, B. *Acc. Chem. Res.* **2004**, *37*, 548. (k) Notz, W.; Tanaka, F.; Barbas, C. F., III. *Acc. Chem. Res.* **2004**, *37*, 580. (l) Dalko, P. I.; Moisan, L. *Angew. Chem., Int. Ed.* **2004**, *43*, 5138. (m) Berkessel, A.; Gröger, H. *Asymmetric Organocatalysis: From Biomimetic Concepts to Applications in Asymmetric Synthesis*; Wiley-VCH: Weinheim, 2005; Chapter 6, p 130.
- (5) (a) Bøgevig, A.; Kumaragurubaran, N.; Jørgensen, K. A. *Chem. Commun.* **2002**, 620. (b) Northrup, A. B.; MacMillan, D. W. C. *J. Am. Chem. Soc.* **2002**, *124*, 6798. (c) Northrup, A. B.; Mangion, I. K.; Hettche, F.; MacMillan, D. W. C. *Angew. Chem., Int. Ed.* **2004**, *43*, 2152. (d) Sekiguchi, Y.; Sasaoka, A.; Shimomoto, A.; Fujioka, S.; Kotsuki, H. *Synlett* **2003**, *11*, 1655.

to give **6a** and **6b** in good yield (81%). The resulting olefins **6a** and **6b** were hydrogenated to **7** at ambient temperature under hydrogen atmosphere (1 atm) with 10% Pd–C in ethanol. Hydrolysis of **7** in a mixture of methanol and 1 M NaOH (3:1, v/v) afforded crude (*S*)-2-cyclohexyl-2-phenylglycolic acid (*S*)-**2**. A single recrystallization from hexane/CH₂Cl₂ yielded optically pure (*S*)-**2** in good yield (83%, >99% ee). The absolute stereochemistry of (*S*)-**2** was determined by comparison of the optical rotation and the HPLC retention time with literature values.^{2a,b}

Acknowledgment. This work was partially supported by a Grant-in-Aid for Scientific Research from the Ministry of Education, Culture, Sports, Science and Technology, Japan.

Supporting Information Available: Detailed experimental procedure as well as spectroscopic characterization of new compounds. This material is available free of charge via the Internet at <http://pubs.acs.org>.

OL052164W